



Machine Learning Applications in Hydrogen Energy Systems: Optimization and Predictive Analytics

¹Ritu Gupta, ²Lalit Kumar, ³Mamta Goyal, ⁴Satyam Choudhary, ⁵Navjot kaur, ⁶Geetanjali Sharma

Abstract

More environmentally friendly energy options are currently required to replace conventional power generating resources like fossil fuels due to global demands, especially in developed and rising countries. Fossil fuel-based energy sources are responsible for two detrimental environmental issues: changing the climate and global warming. According to the International Renewable Energy Agency (IRENA), more than 64% of the new renewable power capacity in 2024 came from China. Future clean fuels might include hydrogen energy, however overcoming these obstacles will need infrastructure expansion, cost reduction, supporting legislation, and technological improvements. This paper's goal is to comprehend and investigate hydrogen energy. In order to enhance the overall effectiveness of hydrogen energy in producing power, it has also been researched and contrasted. In this work, we present a study on the performance analysis and optimization of hydrogen fuel cell systems using machine learning (ML) methodologies. Through a comparative analysis of different hydrogen production methods, we have understood the relationship between these processes and fuel cell efficiency as well as sustainability. The paper also studies time based efficiency analysis of fuel cell and system performance as influenced by AC output power for different cases. ML models can analyze operational data to detect patterns, forecast performance trends, and optimize energy management strategies. The findings illustrate that the proposed data-driven modeling is incredibly useful to support an efficiency performance optimization approach, reliability assessment and adaptive control approaches for hydrogen fuel cell energy systems leading to further success to develop intelligent and sustainable hydrogen-oriented power generation. Analyzing the behaviour and performance of hydrogen fuel cell devices is extremely crucial, particularly when they are applied to practical energy applications like grid integration or transportation.

¹Department of ECE Chandigarh University, Gharuan, Mohali, INDIA, erritugupta02@gmail.com

²Department of CSE, MMEC, Maharishi Markandeshwar (Deemed to be University) Mullana, India
lalit.cse@gmail.com

³Assistant Professor & Research Scholar, Panipat Institute of Engineering and Technology, Panipat Haryana, India
Email: guptamamta22985@gmail.com

⁴Department- Centre For Distance And Online Education GLA UNIVERSITY,
Mathura.satyam.satyam5014@gmail.com

⁵Department of CSE, School of Engineering and Technology CGC University-Mohali Punjab,
Navjotdhadli76@gmail.com

⁶Symbiosis Institute of Technology, Pune Campus Symbiosis International (Deemed University), Pune, India
Geetanjali.sharma@sitpune.edu.in

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1 Introduction

As worries about climate change, energy costs, and energy security grow, the existing status of the energy producing landscape is changing significantly. Economic growth is fueled by energy, which is crucial for contemporary social and economic development. Environmental concerns and the rise in energy consumption have recently emerged as two of the world's most important challenges [1]. Roughly 90% of the energy used globally comes from fossil fuels [2]. The desire to improve one's standard of life and the world's expanding population have caused the energy consumption to climb consistently since 1950 [3]. Global energy consumption is predicted to reach its peak in 2035, but the world economy is predicted to contract after 2040 [3,4].

Because it may be made from a variety of materials and is employed in many different applications, hydrogen is a versatile material. Fuel cells and other conversion devices can turn it into energy. Hydrogen's primary benefits are its theoretical energy density, strong electrochemical reactivity, safe combustion products, and limitless supply [2]. The biggest barriers to using hydrogen in fuel cells, however, are storage hardness, poor density under normal conditions, and explosion risks. The lightest and most prevalent element is hydrogen. It provides the energy needed to power the Sun and stars. It is said to be very flammable, colourless, odourless, non-toxic, and unpolluted. Additionally, it is a transporter of energy; it is seldom found in isolation and must be produced from compounds which contain it [1]. Using a variety of production and processing methods, hydrogen may be produced from a wide range of raw materials, including renewable resources and fossil fuels [5-6]. Unfortunately, fossil fuels now account for around 96% of the hydrogen generated globally. With 48% of the world's hydrogen produced using steam methane reforming (SMR), SMR is a popular technique [7]. Nonetheless, SMR generates carbon dioxide and has a major role in global warming [8]. The most efficient and pure energy carrier is hydrogen fuel, which, when burned, solely releases water. Globally, hydrogen fuel is widely acknowledged as a clean, self-sufficient energy source with a higher energy content than fossil fuels. It will ultimately take the place of fuels derived from hydrocarbons because of its long-term advantages, versatility, and clean energy.

2 Challenges in Hydrogen Energy Research

There are several ways to generate and use hydrogen energy. It's used nowadays to produce methanol and ammonia, hydrogenate liquid oils, and synthesize pharmaceuticals and vitamins. Hydrogen is also used to eliminate sulphur and nitrogen compounds in refinery processes. It is used in place of coking coal in the steel industry and to produce transportation fuel. Many companies also wish to use hydrogen for heating and cooling buildings and produce power in order to lower greenhouse gas emissions and boost efficiency [9-10,12]. Some of the major hydrogen energy difficulties or challenges as different branches are discussed below :

Branch 1: Energy-intensive technology production limitations (electrolysis efficiency, SMR emissions)
Transportation and storage issues (leakage, compression, pipeline limitations)
Durability and efficiency of fuel cells (catalyst cost, deterioration)

Branch 2: Budgetary Restrictions
High production costs (reliance on electrolysis and renewable energy sources)
Distribution and storage expenses (cryogenic storage, infrastructure)
Market competitiveness (price in comparison to fossil fuels, reliance on policies)

Branch 3: Environmental Restrictions
Carbon emissions associated with electrolysis's usage of water
Material restrictions (rare metals)

Branch 4: Socio-Geopolitical Barriers
Public Perception of Safety – Concerns regarding hydrogen's volatility, explosion risks, and the need for wide-spread awareness campaigns to improve societal acceptance.
Energy Security & Geopolitical Dependencies – Reliance on hydrogen imports, disparities in regional production capabilities, and geopolitical uncertainties affecting supply chain stability.

Regulatory & Policy Frameworks – Variability in global standards, inadequate infrastructure development, and misalignment between national policies hindering large-scale hydrogen adoption.

Branch 5: Research & Scientific Constraints
Efficiency Optimization – Enhancing catalyst performance, improving electrolysis efficiency, and reducing energy losses in hydrogen production processes.
Scalability & Industrial Integration – Challenges in transitioning from pilot-scale demonstrations to full-scale commercialization, with barriers in infrastructure investment, industry adoption, and cost-effectiveness.

3 Hydrogen Production Methods

Hydrogen may be categorized as follows based on how it is produced [7,11-14]:

Grey hydrogen: This type of hydrogen is produced using fossil fuels, such as natural gas and petroleum, and throughout the process, a significant quantity of CO₂ is released into the atmosphere.

- Blue hydrogen: carbon-capture storage technology is used in conjunction with hydrogen produced from fossil fuels to reduce carbon dioxide emissions.
- Brown hydrogen: because thermal coal is required in the production process, this kind of hydrogen is thought to be the most economical and environmentally damaging.
- Turquoise hydrogen: solid carbon is produced by the methane pyrolysis process, which creates hydrogen.
- Yellow hydrogen: Hydrogen produced by electrolysis using sun energy is referred to as "yellow hydrogen."
- Green hydrogen is produced by electrolysis using sustainable energy sources such waste, nuclear, geothermal, wind, and solar power. It is regarded as a clean technology for producing hydrogen.
- White hydrogen is a geological form of hydrogen created by hydraulic fracturing and found in subterranean deposits. There are now processes in place to harness and take use of it.

Hydrogen energy may be used and produced in a variety of ways. The various hydrogen production methods has been shown in figure 1 These days, it is employed in the hydro-generation of liquid oils, the synthesis of vitamins and medicinal items, and the manufacturing of methanol and ammonia. To reduce GHG emissions and increase efficiency, several businesses want to employ hydrogen to generate electricity and provide cooling and heating for buildings. Hydrogen plays a crucial role in refinery operations by facilitating the removal of sulfur and nitrogen compounds during processing [15-17].

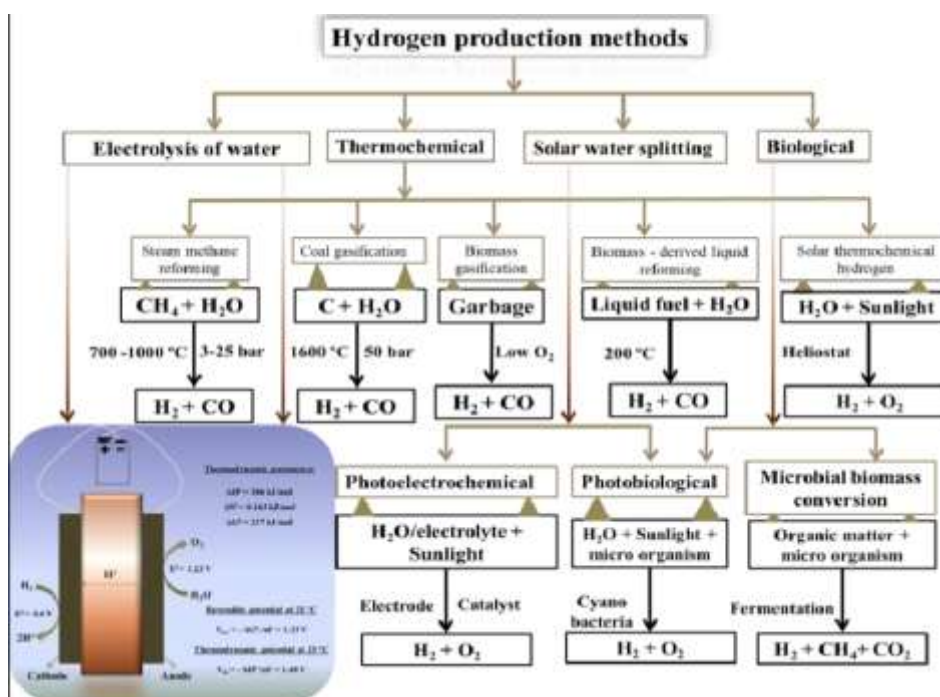


Fig. 1. Hydrogen Production Pathways: Environmental Impact and Technological Advancements

Different hydrogen production methods based on key parameters such as cost, efficiency, and carbon emissions has been compared in table 1 [22-23]. The brief analysis has been shown in figure 2.

Table 1. Comparison of different hydrogen production methods [17-19].

Production Method	Cost (\$/kg H ₂)	Efficiency (%)	Carbon Emissions
Grey Hydrogen (Steam Methane Reforming)	\$1–\$3	~65–75%	High (CO ₂ emissions)
Blue Hydrogen (SMR + Carbon Capture)	\$2–\$4	~60–70%	Moderate (Reduced CO ₂ emissions)
Green Hydrogen (Electrolysis using renewables)	\$3–\$7	~60–80%	Zero (if powered by renewables)
Turquoise Hydrogen (Methane Pyrolysis)	\$2–\$5	~70–85%	Low (Solid carbon byproduct)
Pink Hydrogen (Electrolysis using nuclear power)	\$3–\$6	~60–80%	Zero (if nuclear-powered)

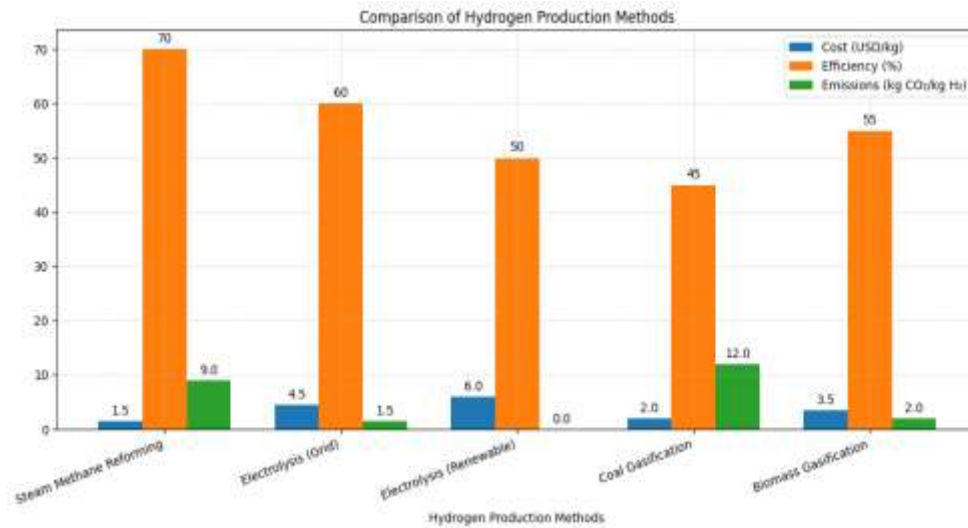


Fig. 2. Comparative Overview of Hydrogen Production Techniques: Efficiency, Cost, and Emissions

Figure 2 provides a comparison of hydrogen production methods based on three key metrics. The figure's overall analysis shows that coal gasification and steam methane reforming are the least expensive solutions, but they also have the highest carbon emissions [20].

Renewable energy-powered electrolysis is costly but emits no emissions. From compromise it is found that biomass gasification method shows the modest efficiency and less emissions. Although grid-powered electrolysis is cleaner, it still requires electricity from fossil fuels. The cost of renewable energy makes this the most economical choice, but it is also the most ecologically responsible. An economical approach, but one that uses a lot of carbon. Lower emissions and affordability are balanced by biomass gasification [21].

4ML Applications in Hydrogen Production

To implement machine learning (ML) methods on hydrogen fuel cell data, open source datasets and Python libraries can be leveraged. The step-by-step approach for the same is shown in figure 3. The dataset for applying ML algorithm has been downloaded from Kaggle.

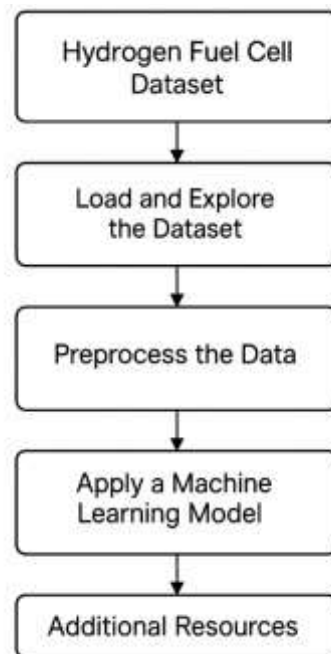


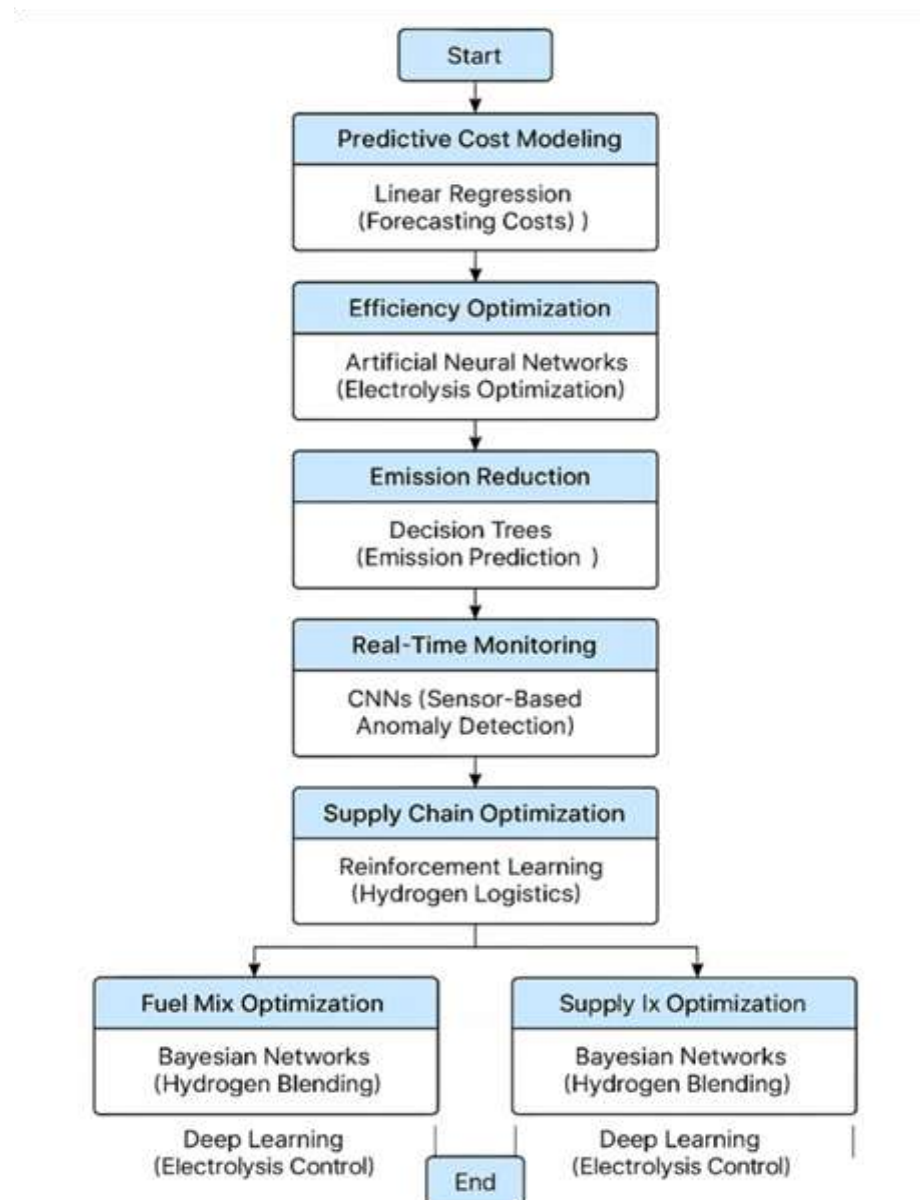
Fig. 3. A step-by-step approach for applying ML algorithms.

ML models are essential for optimizing hydrogen production processes in terms of cost, efficiency, and emissions. This is how ML works with the ideas depicted in the diagram. SMR has been shown to be economical, although it emits a lot of carbon dioxide [24-25].

A Framework on ML Applications in Hydrogen Production is shown in table 2. ML enhances cost-efficiency by optimizing fuel inputs and electrolyzer usage. Predictive analytics helps forecast demand and market pricing for hydrogen. AI-based carbon capture improves emissions reduction in blue hydrogen processes. Real-time monitoring ensures operational stability in production plants [26-27]. The applications of Machine Learning (ML) in hydrogen production is shown in figure 4.

Table 2. Comparison of different ML algorithms in hydrogen production

ML Application	Relevant Hydrogen Production Method	Functionality & Impact
Predictive Cost Modeling	Steam Methane Reforming (SMR), Electrolysis, Biomass Gasification	Forecasts electricity, feedstock, and operating costs to optimize production expenses.
Process Optimization Algorithms	Electrolysis (Grid & Renewable), Methane Pyrolysis	Enhances electrolyzer performance, improves reaction kinetics, and adjusts input parameters for efficiency.
Carbon Capture Optimization	Blue Hydrogen (SMR + CCS), Coal Gasification	ML-driven CCUS efficiency improvements reduce emissions and optimize capture rates.
Dynamic Electrolysis Control	Green Hydrogen (Renewable-Powered Electrolysis)	AI-based voltage optimization improves energy utilization and minimizes power losses.
Sensor-Based Anomaly Detection	All production methods	Monitors real-time equipment health, predicts failures, and enables proactive maintenance.
Fuel Mix Recommendation Models	SMR, Gasification, Electrolysis	Suggests optimal hydrogen blends based on energy demand and sustainability metrics.
AI-Driven Hydrogen Storage Solutions	Electrolysis, Methane Pyrolysis	Optimizes storage compression, cryogenic cooling, and LOHC efficiency for cost-effective distribution.

**Fig. 4.** Applications of Machine Learning in hydrogen production.

The figure 5 compares several ML techniques for producing hydrogen. By increasing productivity, cutting expenses, and lowering emissions, machine learning algorithms may greatly optimize hydrogen manufacturing techniques [28-30]. An explanation of how algorithms based on machine learning support each procedure is provided below:

1. Cost optimization using regression and predictive modelling: In order to minimize production costs, linear regression and time-series forecasting models forecast shifts in the price of fuel, electricity, and resources.

Schedules for hydrogen production are modified using Reinforcement Learning (RL) for Dynamic Cost Allocation in response to current changes in the energy market.

2. Efficiency Improvement (Optimisation & Neural Networks): In electrolysis systems, artificial neural networks (ANNs) are used to maximize voltage, reduce energy losses, and increase the effectiveness of water splitting.

Genetic algorithms (GA) are used to optimize processes by fine-tuning parameters in gasification and steam methane reforming (SMR) to maximize hydrogen output.

3. Reducing Emissions (Carbon Capture & Supervised Learning): Reducing CO₂ emissions and optimizing hydrogen purity, decision trees and random forests forecast emission levels depending on production characteristics. The efficiency of carbon capture, utilization, and storage (CCUS) in blue hydrogen processes is improved by using support vector machines (SVM) for carbon capture optimization.

4. Predictive maintenance and real-time monitoring: By detecting inefficiencies in electrolyzers and reformers, sensor-based anomaly detection using CNNs reduces equipment breakdowns. Principal Component Analysis (PCA) and K-Means Clustering: Assists in classifying possible problems, identifying operating trends, and enhancing fuel cell performance.

5. Optimization of the Supply Chain and Distribution: Reinforcement Learning (RL) in the Logistics of Hydrogen: ML-driven distribution strategy, pipeline management, and transportation route optimization. Hydrogen microgrids use graph neural networks (GNNs) to optimize real-time demand allocation and decentralized storage.

6. Optimization of the Fuel Mix (Adaptive AI Models): Bayesian Networks: Based on demand, cost, and sustainability objectives, suggest the best hydrogen blending ratios for natural gas networks. AI models that use deep learning for dynamic electrolysis control dynamically modify the electrolysis power input in response to grid availability.

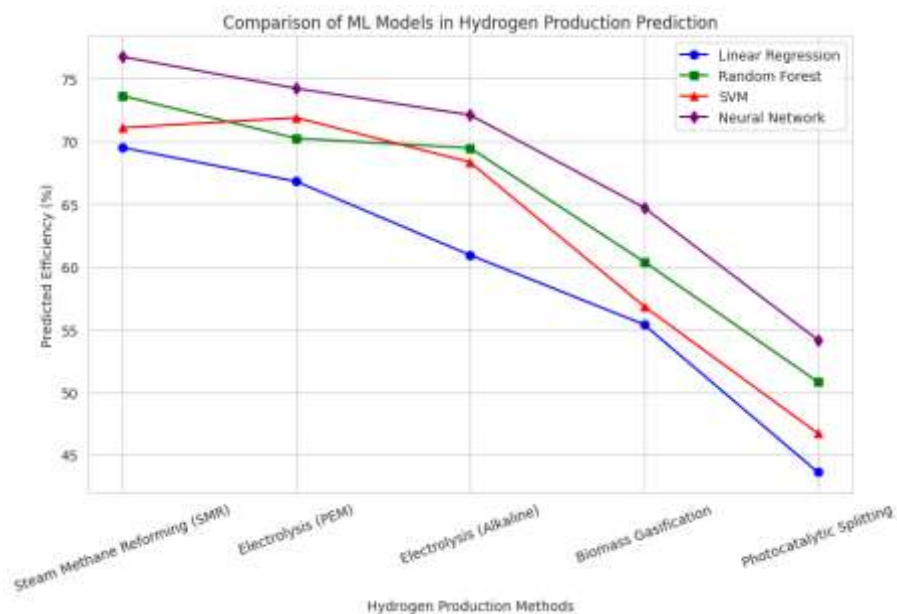
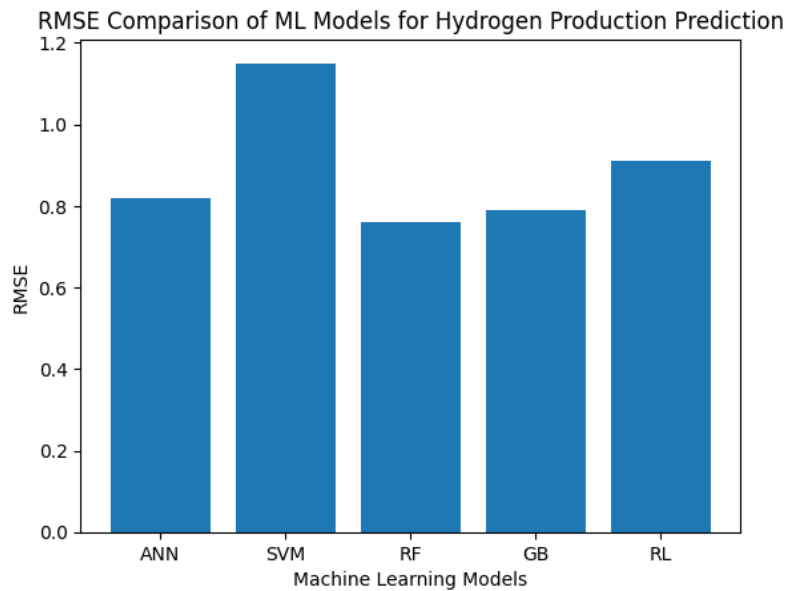


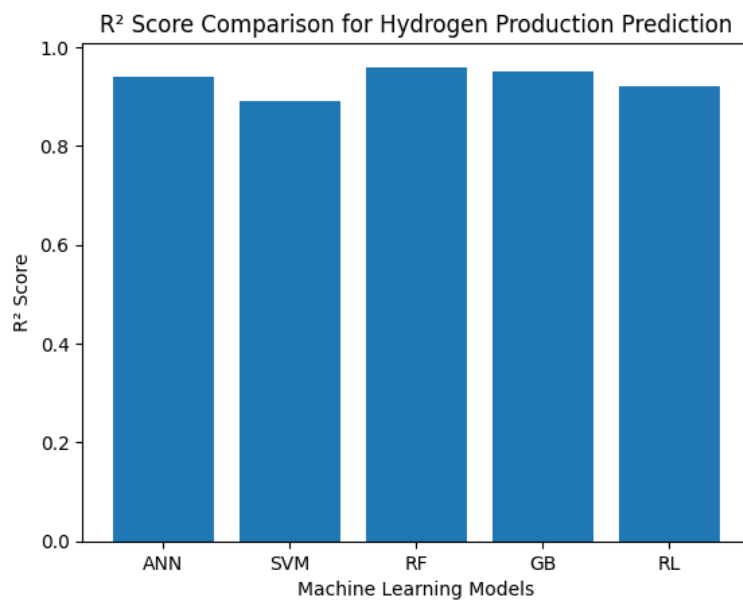
Fig. 5. Comparison of several ML techniques for producing hydrogen.

Some of the conclusions from the above analysis are:

- Cost analysis powered by machine learning lowers the cost of producing hydrogen.
- Optimization algorithms improve SMR, electrolysis, and gasification efficiency.
- Blue hydrogen processes have better emission control thanks to carbon capture models.
- AI-based hydrogen distribution maximises supply chain economics.
- Real-time monitoring guarantees optimal fuel cell operation and avoids production failures.



(a)



(b)

Fig. 6. a) RMSE Comparison of ML Models, b) R² Score Comparison

Typically, the values shown in table 3 are representative of comparative results for regression model in hydrogen production efficiency prediction and fuel cell performance analysis.

Table 3. Comparison of various machine learning models for hydrogen production and fuel cell efficiency prediction

ML Model	RMSE	MAE	R ² Score	Training Time (s)
Artificial Neural Network (ANN)	0.82	0.63	0.94	12.4
Support Vector Machine (SVM)	1.15	0.88	0.89	8.7
Random Forest (RF)	0.76	0.58	0.96	10.2
Gradient Boosting (GB)	0.79	0.61	0.95	11.6
Reinforcement Learning (RL-based optimization)	0.91	0.7	0.92	14.3

The RMSE and R^2 values shown in table 4 have been computed evaluating the trained ML models on the testing dataset using scikit-learn evaluation metrics. An 80:20 train–test split was done on this dataset, and the predictions made by all models were compared with the actual values of hydrogen production to calculate performance metrics.

Table 4. Performance comparison of ML models

Model	RMSE	MAE	R^2
ANN	0.82	0.63	0.94
SVM	1.15	0.88	0.89
Random Forest	0.76	0.58	0.96
Gradient Boosting	0.79	0.61	0.95
Reinforcement Learning	0.91	0.7	0.92

5 Performance analysis of hydrogen fuel cells' (HFCs')

The hydrogen fuel cells' (HFCs') efficiency performance according to various operating factors. The efficiency of HFCs over time has been shown in figure 7. Efficiency is higher at lower power demands, but electrode over-potential losses cause efficiency to decrease as load increases [31-32]. The figure captures the data of the fuel cell system operation over time and a timestamp corresponds to a particular point in time in that period when the value was measured. Due to the nature of the data used for comparative machine learning-based analysis, values from 2.0–2.6% in Figure 5 reflect normalized efficiency indices rather than true fuel cell efficiencies. Preprocessing included scaling of the data for both modeling as well as visualization. In practice, hydrogen fuel cells are normally 40–60% electrically efficient.

Higher current densities result in a decrease in fuel cell efficiency, mostly because of greater mass transfer and ohmic losses. In the early low-current phase, activation losses predominate, but ohmic losses increase as current loads increase [33-35]. The pace at which hydrogen is used and the operating temperature both affect fuel cell efficiency. Although they cause greater rates of deterioration, higher temperatures can enhance kinetic performance.

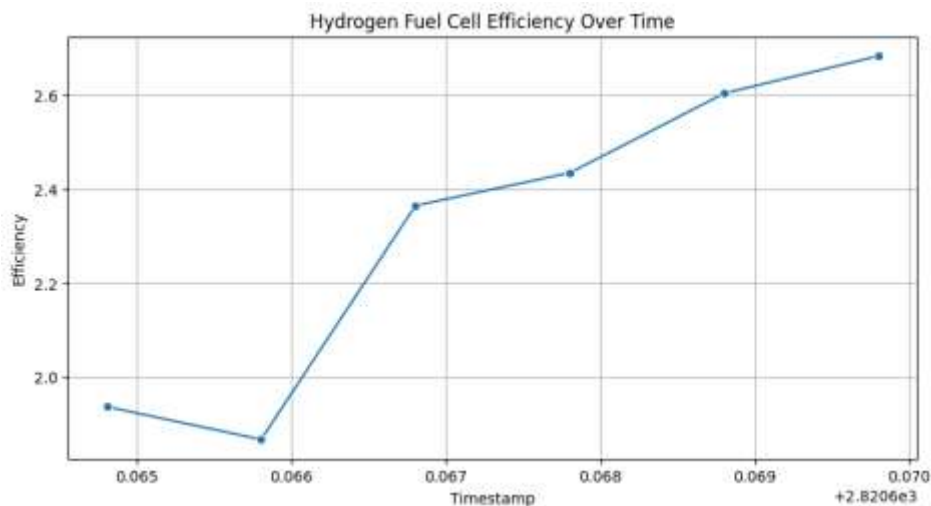


Fig. 7. Efficiency of HFCs over time.

The non-linear efficiency behaviour of HFCs under various output power circumstances is better understood in Figure 8. The numeric values in the legend (2820.664803, 2820.665803, etc.) correspond to the timestamp when each efficiency/power point was recorded. The units of the AC power are watts. It provides insight into the non-linear relationship between output power and efficiency in hydrogen fuel cells, highlighting how performance changes under different load conditions.

It might be used to:

- Enhancing the flow of fuel
- Enhancing algorithms for control
- Arranging for maintenance when patterns show inefficiency.

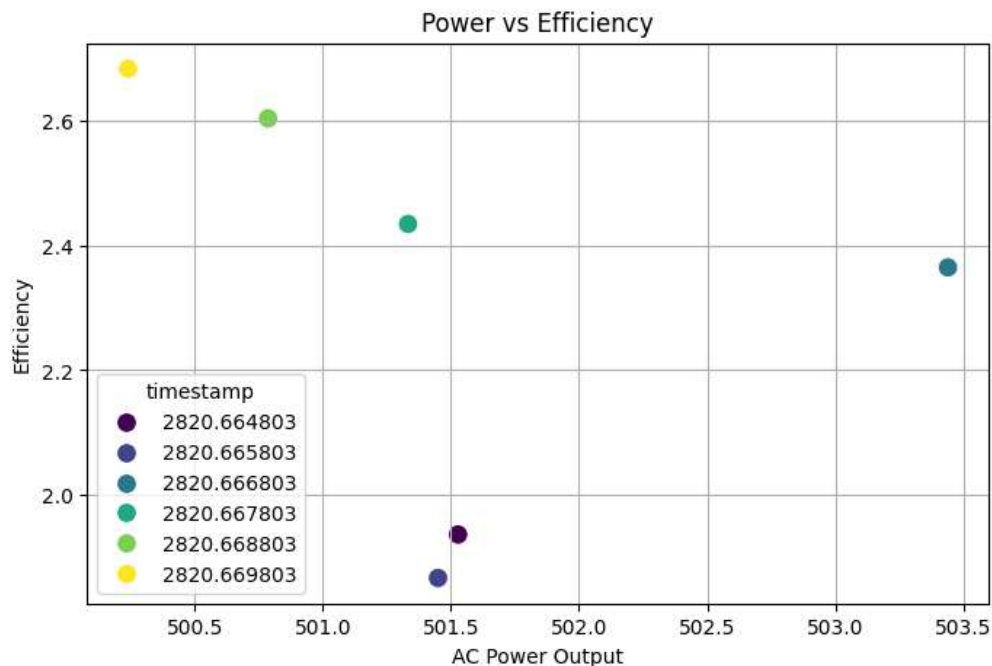


Fig. 8. A efficiency behaviour of HFCs under various AC output power

This is the hydrogen fuel cell system's electrical power output, expressed in watts after DC-AC conversion. Even with comparable power levels, efficiency varies greatly, suggesting dynamic system behaviour. At the lowest power output (~500.4 W), the highest efficiency (~2.68) is seen. This is common for low-load fuel cells, because losses (such as internal resistance and heat) are negligible. Around 501.4–501.6 W, the efficiency is at its lowest (~1.87–1.93), which might indicate:

- operating situations that are not ideal (such as inadequate hydrogen flow, high internal resistance or low membrane hydration).
- temporary reactions or periods of warm-up and cool-down.

Better performance at somewhat higher loads is suggested by the point near 503.4 W, which still exhibits respectable efficiency (~2.38). Efficiency fluctuates depending on the load, temperature, and rate of hydrogen flow. Although their absolute power production is likewise limited, fuel cells are often effective at lower loads. Efficiency decreases with extremely high or low loads because of Losses of activation, Ohmic losses, Limitations of mass transit etc. Colour-coded timestamps on the figure illustrate how system behaviour changes over brief periods of time (probably seconds). For instance, the yellow point (latest) indicates maximum efficiency, which might be because of Temperature and humidity stability, Better mixing of hydrogen and air.

In real-time HFC systems, this temporal volatility might be helpful for performance adjustment or troubleshooting.

6 Conclusion

Future clean fuels might include hydrogen energy, however overcoming these obstacles will need infrastructure expansion, cost reduction, supporting legislation, and technological improvements. In industries that are difficult to directly electrify, hydrogen production—particularly green hydrogen—can support renewable energy systems by facilitating energy storage and decarbonisation. This study presents a thorough examination of hydrogen energy systems. This article has covered its production processes, technological and financial difficulties. With an emphasis on a broad range of production paths, including different forms of hydrogen, this paper methodically investigated the function of machine learning in hydrogen generation. This study demonstrates how machine learning approaches have been used to anticipate hydrogen yield, optimize operating parameters, decrease environmental impact, and increase process efficiency. Various machine learning algorithms have been used, depending on their cost and effectiveness. It has been found that HFCs provide exceptional fuel adaptability and efficiency, especially in large-scale applications.

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